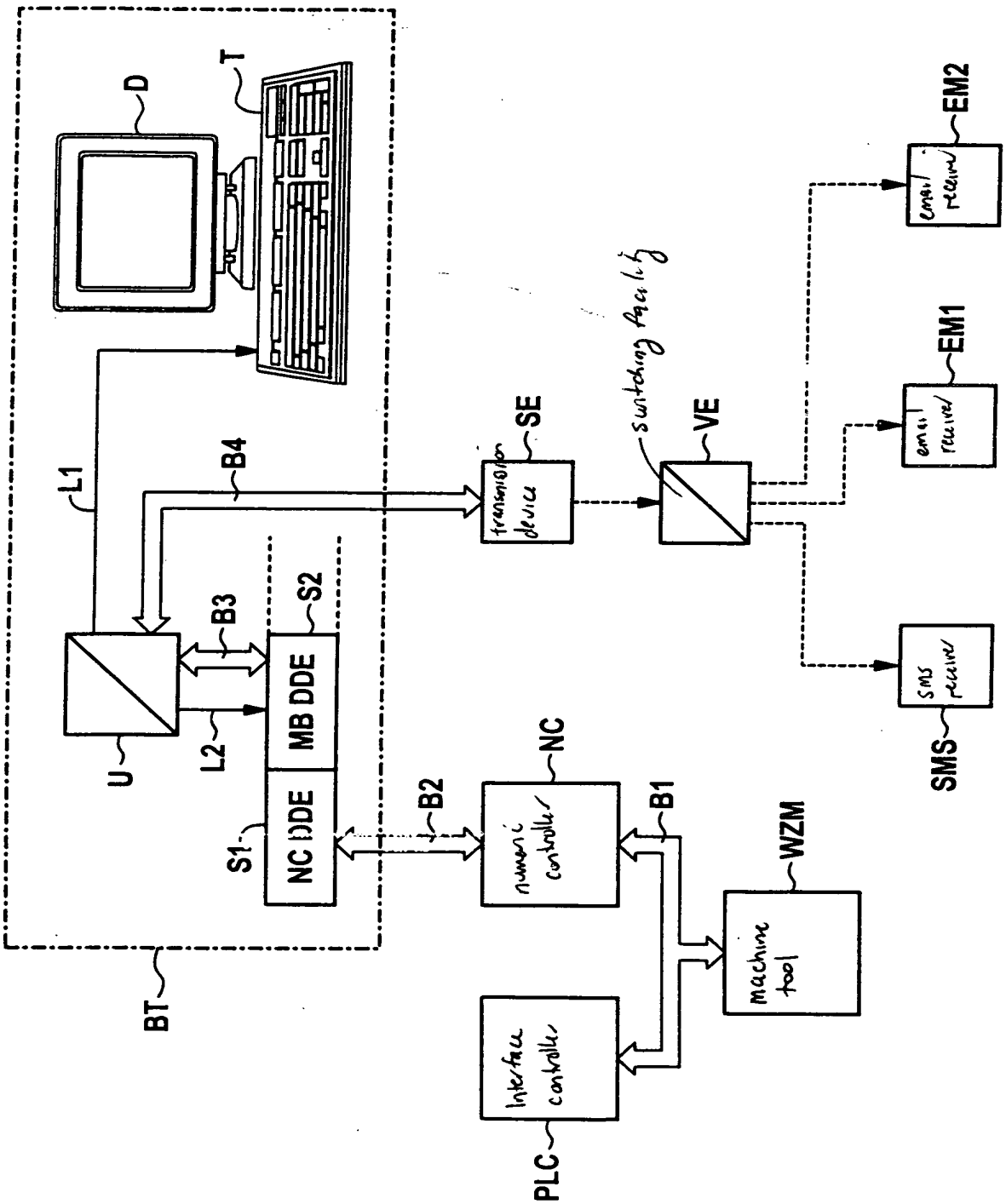
D
T
L1
B4
SE
transmission device
switching facility
VE
EM2
email receiver
EM1
email receiver
B3
S2
MB DDE
U
L2
SMS receiver
SMS
NC DDE
S1
B2
NC
numeric controller
B1
WZM
machine tool
BT
interface controller
PLC